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SUBROUTINE UEL(RHS,AMATRX,SVARS,ENERGY,NDOFEL,NRHS,NSVARS,
1 PROPS,NPROPS,COORDS,MCRD,NNODE,U,DU,V,A,JTYPE,TIME,
2 DTIME,KSTEP,KINC,JELEM,PARAMS,NDLOAD,JDLTYP,ADLMAG,
3 PREDEF,NPREFL,LFLAGS,MLVARX,DDLMAG,MDLOAD,PNEWDT,
4 JPROPS,NJPROP,PERIOD)

C
INCLUDE 'ABA_PARAM.INC'
PARAMETER ( ZERO=0.D0, HALF=0.5D0, ONE=1.D0, TWO=2.D0, THREE=3.D0,
*             FOUR=4.D0, FIVE=5.D0, SIX=6.D0, PI=3.14159D0)

C
DIMENSION RHS(MLVARX,*),AMATRX(NDOFEL,NDOFEL),
1 SVARS(NSVARS),ENERGY(8),PROPS(*),COORDS(MCRD,NNODE),
2 U(NDOFEL),DU(MLVARX,*),V(NDOFEL),A(NDOFEL),TIME(2),
3 PARAMS(3),JDLTYP(MDLOAD,*),ADLMAG(MDLOAD,*),
4 DDLMAG(MDLOAD,*),PREDEF(2,NPREFL,NNODE),LFLAGS(*),
5 JPROPS(*)
DIMENSION SRESID(12)
REAL Kg(12,12), Fg(12)
REAL Tlb(6,12),Tgl(12,12),TlbT(12,6),TglT(12,12)
REAL AM, r, Tr, h, hl, L, Ar, AL, I, S, rg, Ecp, E, Kv0,
*      Fc, uc, Er, As, Is, Pe, Fcr, ucr, ke, k0, Kr, Kt
REAL Fcrn, Fmax, umax, fcn, ucn, qYield0, qYield, TLead
INTEGER n

C
C   UEL SUBROUTINE FOR A ELASTOMERIC BEARING ELEMENT
C

C   SRESID - stores the static residual at time t+dt
C   SVARS - In 1-6, contains the static residual at time t
C           upon entering the routine. SRESID is copied to
C           SVARS(1-6) after the dynamic residual has been
C           calculated.
C           - For half-increment residual calculations: In 7-12,
C             contains the static residual at the beginning
C             of the previous increment. SVARS(1-6) are copied
C             into SVARS(7-12) after the dynamic residual has
C             been calculated.

C ****
C          Parameters
C ****

qLead=PROPS(1)      !Yield strength of rubber
uy=PROPS(2)          !Horizontal yield displacement
G=PROPS(3)          !Shear modulus of rubber
Kbulk=PROPS(4)       !Bulk modulus of rubber
D1=PROPS(5)          !Internal diameter
D2=PROPS(6)          !External diameter
t=PROPS(7)          !Thickness of single rubber layer
ts=PROPS(8)          !Thickness of single shim plate
kc=PROPS(9)          !Cavitation parameter
phi=PROPS(10)         !Maximum allowable damage in the rubber
ac=PROPS(11)         !Strength degradation parameter
sDratio=PROPS(12)    !Shear distance
m=PROPS(13)          !Mass of the bearing
cd=PROPS(14)          !viscous damping parameter
tc=PROPS(15)          !Cover thickness

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alphaS=PROPS(16)      !Thermal diffusivity of steel
kS=PROPS(17)          !thermal conductivity of steel
qL=PROPS(18)          !density of lead
cL=PROPS(19)          !specific heat of lead
n=JPROPS(1)           !Total number of rubber layers

C
C **** Derived parameters ****
C
C Geometric and material parameters
AM=m/TWO               !Mass at one node
rd=D2/D1                !Diameter ratio
Tr=n*t                  !Total rubber thickness
h=n*t+(n-1)*ts          !Total height of bearing
hL=n*t+(n-1)*ts          !Height of lead core
L=n*t+(n-1)*ts          !Height of the bearing
Ar=pi*((D2+0.5*tc)**2-D1**2)/4    !Initial bonded area
I=(pi/64)*((D2+0.5*tc)**4-D1**4)   !Moment of interia
S=(D2*D2-D1*D1)/(4.0*D2*t)         !Shape factor
F=(rd*rd+1.0)/((rd-1.0)*(rd-1.0)) + (1.0+rd)/((1.0-rd)*LOG(rd)) !Dia mod factor
rg=SQRT(I/Ar)              !Radius of gyration

C Elastic stiffness
Ecp=1.0/((1.0/(6.0*G*S*S*F))+(4.0/(3.0*Kbulk))) !Compression modulus
E=3*G                   !Elastic modulus
Kv0 = (Ar*Ecp/Tr)        !Pre-cavitation stiffness

C Cavitation parameters
Fc=3*G*Ar               !Initial yield stress
uc=Fc/Kv0                !intial yield strain

C Buckling parameters
Er=Ecp/3                 !Rotation modulus
As=Ar*h/Tr                !Adjusted shear area of bearing
Is=I*h/Tr                 !Adjusted moment of interia

Pe=pi*pi*Er*Is/(h**2)     !Euler buckling load of bearing
Fcr=SQRT(Pe*G*As)         !Critical buckling load in compression
ucr=Fcr/Kv0                !Critical buckling deformation

C Horizontal motion
AL=PI*(D1/TWO)**2
ke=G*Ar/Tr
qYield0=qLead*AL          !Elastic modulus of rubber
k0=qYield0/uy              !Initial stiffness of hysteretic(approx)
qYield=qYield0

C Rotation
Kr=Er*Is/Tr

C Torsion
Kt=G*(2*Is)/Tr

!
! PRINT*, 'G', G, 'Kbulk', Kbulk, 'Ar', Ar, 'Tr', Tr,
! *      'h', h, 'S', S, 'F', F
! PRINT*, 'Horizontal Motion:'
! PRINT*, 'k0', k0, 'ke', ke, 'qYield', qYield
! PRINT*, 'Vertical Motion:'
! PRINT*, 'Ecp', Ecp, 'E', E, 'rg', rg, 'Kpre', Kv0,

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!
!      *      'Fc', Fc, 'uc', uc, 'Fcr', Fcr, 'ucr', ucr
!
!      PRINT*, qL, cL, kS, alphaS, TL1
C
C ****
C          Initialize AMATRX, RHS, SRESID
C ****
C
DO K1 = 1, NDOFEL
  SRESID(K1) = ZERO
  DO KRHS = 1, NRHS
    RHS(K1,KRHS) = ZERO
  END DO
  DO K2 = 1, NDOFEL
    AMATRX(K2,K1) = ZERO
  END DO
END DO
C
C
DO K1=1,12
  DO K2=1,12
    Kg(K1,K2)=ZERO
  ENDDO
ENDDO
C
DO K1=1,12
  Fg(K1)=ZERO
ENDDO
C ****
C          Analysis cases not considered here
C ****
C
IF (NDLOAD.NE.0) THEN
  WRITE(7,*) 'Error:Element loads not implemented'
  CALL XIT
END IF
C
IF (NRHS.EQ.2) THEN
  WRITE(7,*) 'Error:Riks solution not supported by element'
  CALL XIT
END IF
C ****
C          Analysis Cases
C ****
C
IF (LFLAGS(3).EQ.1) THEN
  Call Transformation
  Call ForceStiffness
C      Normal incrementation
  IF (LFLAGS(1).EQ.1 .OR. LFLAGS(1).EQ.2) THEN
C      *STATIC
    AMATRX(1:12,1:12) = Kg
    IF (LFLAGS(4).NE.0) THEN
      SRESID=MATMUL(Kg,DU(1:12,1))
    END IF
  END IF
END IF

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RHS(1:12,1)=RHS(1:12,1)-SRESID
C ELSE
SRESID=Fg
RHS(1:12,1)=RHS(1:12,1)-SRESID
ENDIF
C ELSEIF (LFLAGS(1).EQ.11 .OR. LFLAGS(1).EQ.12) THEN
* DYNAMIC
ALPHA=PARAMS(1)
BETA=PARAMS(2)
GAMMA=PARAMS(3)
C
DADU = ONE/(BETA*DTIME**2)
DVDU = GAMMA/(BETA*DTIME)
C
DO K1=1,NDOFEL
AMATRX(K1,K1)=AM*DADU
RHS(K1,1) = RHS(K1,1)-AM*A(K1)
ENDDO
AMATRX(1:12,1:12)=AMATRX(1:12,1:12)+(ONE+ALPHA)*Kg
SRESID=Fg
RHS(1:12,1)=RHS(1:12,1)
*      -((ONE+ALPHA)*SRESID-ALPHA*SVARS(1:12))
DO K1=1, NDOFEL
SVARS(K1+12)=SVARS(K1)
SVARS(K1) =SRESID(K1)
ENDDO
ENDIF
ELSEIF (LFLAGS(3).EQ.2) THEN
C Stiffness Matrix
AMATRX(1:12,1:12) = Kg
C ELSEIF (LFLAGS(3).EQ.3) THEN !For damping case
C Not required if material of bearing do not provide damping
ELSEIF (LFLAGS(3).EQ.4) THEN
C Mass Matrix
DO K1=1, NDOFEL
AMATRX(K1,K1)= AM
ENDDO
ELSEIF (LFLAGS(3).EQ.5) THEN
C Half-increment residual calculation
ALPHA = PARAMS(1)
SRESID=Fg
RHS(1:12,1)=RHS(1:12,1)-AM*A-(ONE+ALPHA)*SRESID
*          +HALF*ALPHA*(SVARS(1:12)+SVARS(13:24))
ELSEIF (LFLAGS(3).EQ.6) THEN
C Initial acceleration calculation
DO K1=1, NDOFEL
AMATRX(K1,K1)= AM
ENDDO
SRESID=Fg
RHS(1:12,1)=RHS(1:12,1)-SRESID
DO K1=1,NDOFEL
SVARS(K1)=SRESID(K1)
ENDDO
ELSEIF (LFLAGS(3).EQ.100) THEN
C Output for perturbations

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C      AMATRX(1:12,1:12) = Kg
C      IF (LFLAGS(1).EQ.1 .OR. LFLAGS(1).EQ.2) THEN
C          *STATIC
C          SRESID=MATMUL(Kg,DU(1:12,1))
C          RHS(1:12,1)=RHS(1:12,1)-SRESID
C          DO KVAR = 1, NSVARS
C              SVARS(KVAR) = ZERO
C          END DO
C          SVARS(1:12) = RHS(1:12,1)
C      ELSEIF (LFLAGS(1).EQ.41) THEN
C          *FREQUENCY
C          DO KRHS=1,NHRS
C              SRESID=MATMUL(Kg,DU(:,KRHS))
C              RHS(1:12,KRHS)=RHS(1:12,KRHS)-SRESID
C          ENDDO
C          DO KVAR=1,NSVARS
C              SVARS(KVAR)=ZERO
C          ENDDO
C          SVARS(1:12)=RHS(1:12,1)
C      ENDIF
C  ENDIF
C ****
C          SUBROUTINES
C ****
C          CONTAINS
C-----+
C          Subroutine for transformation matrices
C-----+
C          SUBROUTINE Transformation
C          REAL r, TEMP(3,3)
C          r=SQRT((COORDS(1,2)-COORDS(1,1))**2+(COORDS(2,2)-
C          *           COORDS(2,1))**2+(COORDS(3,2)-COORDS(3,1))**2)
C          Local to basic transformation matrix: Tlb
C          DO K1=1, 6
C              DO K2=1,12
C                  Tlb(K1,K2)=ZERO
C              ENDDO
C          ENDDO
C          Populate the Tlb matrix
C          DO K1=1, 6
C              Tlb(K1,K1)=-1.0
C              Tlb(K1,K1+6)=1.0
C          ENDDO
C          Tlb(2,6) = -sDratio*L;
C          Tlb(2,12) = -(1.0 - sDratio)*L;
C          Tlb(3,5) = sDratio*L;
C          Tlb(3,11) = (1.0 - sDratio)*L;
C          Transpose of Tlb
C          TlbT=TRANSPOSE(Tlb)
C
C          Local to basic transformation matrix: Tgl
C          DO K1=1, 12
C              DO K2=1,12
C                  Tgl(K1,K2)=ZERO

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ENDDO
ENDDO

C
IF (ABS(COORDS(1,2)-COORDS(1,1)) .GE. 0.99*r) THEN
    TEMP=RESHAPE((/1,0,0,0,1,0,0,0,1/),SHAPE(TEMP))
ELSEIF (ABS(COORDS(2,2)-COORDS(2,1)) .GE. 0.99*r) THEN
    TEMP=RESHAPE((/0,-1,0,1,0,0,0,0,1/),SHAPE(TEMP))
ELSEIF (ABS(COORDS(3,2)-COORDS(3,1)) .GE. 0.99*r) THEN
    TEMP=RESHAPE((/0,-1,0,0,-1,1,0,0/),SHAPE(TEMP))
ELSE
    WRITE(7,*) 'Inclined orientation of
                bearing is not supported'
    CALL XIT
ENDIF

C Populate the Tgl Matrix
DO K1=1,4
    Tgl(3*(K1-1)+1:3*(K1-1)+3,3*(K1-1)+1:3*(K1-1)+3)=TEMP
ENDDO

C Transpose of Tgl
TglT=TRANSPOSE(Tgl)
END SUBROUTINE

C-----  

C Subroutine for forces and stiffness matrices  

C-----  

SUBROUTINE ForceStiffness
    REAL ub(6), vb(6), dub(6), fb(6), Kb(6,6)
    REAL uh, vh, Delta, Ard, ratio
    REAL RL, dT, tau, FL, tCurrent
    REAL z(2), zC(2), dzdu(2,2), fbc(2), delta_z(2), Df(2,2)
    REAL DBL, tol
    REAL beta, gamma, zNrm, zCNrm, delta_zNrm, tmp1, tmp2, tmp3
    INTEGER iter, maxIter
    DO K1=1,6
        fb(K1)=ZERO
        ub(K1)=ZERO
        vb(K1)=ZERO
        dub(K1)=ZERO
        DO K2=1,6
            Kb(K1,K2)=ZERO
        ENDDO
    ENDDO
    DO K1=1,2
        z(K1)=ZERO
        zC(K1)=ZERO
        delta_z(K1)=ZERO
        DO K2=1,2
            dzdu(K1,K2)=ZERO
            Df(K1,K2)=ZERO
        ENDDO
    ENDDO
    ub=MATMUL(Tlb,MATMUL(Tgl,U))
    vb=MATMUL(Tlb,MATMUL(Tgl,V))
    dub=MATMUL(Tlb,MATMUL(Tgl,DU(1:12,1)))
    zC=SVARS(26:27)
    z=SVARS(26:27)

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ke=SVARS(28)
TLead=SVARS(29)
uh=SQRT(ub(2)**2+ub(3)**2)
vh=SQRT(vb(2)**2+vb(3)**2)
zCNrm=SQRT(zC(1)**2+zC(2)**2)

C
      Update parameters
Kv=Kv0*(1.0/(1.0+(3.0/pi**2)*((uh/rg)**2)))
IF (uh .GT. ZERO) THEN
uc=Fc/Kv
ENDIF
umax = MAX(uc, SVARS(25))
Fmax=Fc*(1.0+(1.0/(Tr*kc))*(1-EXP(-kc*(umax-uc))))
Fcн=Fc*(1-phi*(1-EXP(-ac*(umax-uc)/uc)))
ucn=Fcn/Kv
Delta = 2*acos(uh/D2);
Ard=(D2*D2/4)*(Delta-sin(Delta))
ratio=Ard/Ar
IF (ratio .GT. 0.2) THEN
Fcн=Fcr*Ard/Ar
ELSE
Fcн=0.2*Fcr
ENDIF
ucr = Fcн/Kv

C
      Heating in the lead core
RL=D1/TWO
tCurrent=TIME(2)
qYield=qYield0*exp(-0.0069*TLead)
dT=DTIME
tau=(alphaS*tCurrent)/(RL**2)
!PRINT*, TIME, DTIME, tCurrent-tCommit
IF (tau .GT. ZERO) THEN
IF (tau .LT. 0.6) THEN
FL=2.0*SQRT(tau/PI)-(tau/PI)*(2.0-(tau/4.0)-(tau/4.0)**2-
*          (15.0/4.0)*((tau/4.0)**3))
ELSE
FL=8./(3.*PI)-(1./(2.*SQRT(PI*tau)))*(1.-1./(3.*4*tau))+*
          1./(6.*((4.*tau)**2))-1./(12.*((4.*tau)**3))
ENDIF
TLead=TLead+(dT/(qL*cL*hL))*(qYield*vh*zCNrm/AL-
*          (kS*TLead/RL)*(1.0/FL+1.274*((n-1)*ts/RL)*(tau**(-1.0/3))))
ENDIF
!PRINT*, tCurrent, TLead, qYield

C
C
      axial force and stiffness in basic x direction
IF (ub(1) .LE. ucr) THEN
Kb(1,1)=Kv/1000
fb(1)=Fcн+Kb(1,1)*(ub(1)-ucr)
ELSEIF (ub(1) .LE. ucn) THEN
Kb(1,1)=Kv
fb(1)=Kb(1,1)*ub(1)
ELSEIF (ub(1) .LE. umax) THEN
Kb(1,1)=(Fmax-fcn)/(umax-ucn)
fb(1)=Fcн+Kb(1,1)*(ub(1)-ucn)

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ELSE
  Kb(1,1)=(Fc/Tr)*EXP(-kc*(ub(1)-uc))
  fb(1)=Fc*(1.0+(1.0/(Tr*kc))*(1-EXP(-kc*(ub(1)-uc))))
  umax=ub(1)
ENDIF
C   Shear forces and stiffnesses in basic y and z direction
DBL=1.0E-32
IF (SQRT(dub(2)**2+dub(3)**2) .GT. ZERO) THEN
C   Calculate hysteretic evolution parameter z using Newton-Raphson
iter=0
maxIter=100
tol=1E-7
beta=0.1
gamma=0.9
C
10  CONTINUE
zNrm=SQRT(z(1)**2+z(2)**2)
IF (zNrm .LE. DBL) THEN
  zNrm=DBL
ENDIF
tmp1=SIGN(gamma, z(1)*dub(2))+beta
tmp2=SIGN(gamma, z(2)*dub(3))+beta
tmp3=z(1)*dub(2)*tmp1+z(2)*dub(3)*tmp2
C   function and derivative
fbc(1)= z(1)-zC(1)-(1.0/uy)*(dub(2)-z(1)*tmp3)
fbc(2)= z(2)-zC(2)-(1.0/uy)*(dub(3)-z(2)*tmp3)
C
Df(1,1)=1.0+(1.0/uy)*(2*z(1)*dub(2)*tmp1+z(2)*dub(3)*tmp2)
Df(2,1)=(tmp1/uy)*z(2)*dub(2)
Df(1,2)=(tmp2/uy)*z(1)*dub(3)
Df(2,2)=1.0+(1.0/uy)*(z(1)*dub(2)*tmp1+2*z(2)*dub(3)*tmp2)
C
C   Issue wanring if diagonal of derivative Df is zero
IF ((ABS(Df(1,1)) .LE. DBL) .OR. (ABS(Df(2,2)) .LE. DBL)) THEN
  *      WRITE(7,*) 'WARNING: LeadRubberX -zero Jacobian in Newton-
  *                  Raphson scheme for hysteretic evolution parameter z'
  *      CALL XIT
  END IF
C
C   advance one step
delta_z(1)=(fbc(1)*Df(2,2)-fbc(2)*Df(1,2))
*          /(Df(1,1)*Df(2,2)-Df(1,2)*Df(2,1))
delta_z(2) = (fbc(1)*Df(2,1)-fbc(2)*Df(1,1))
*          /(Df(1,2)*Df(2,1)-Df(1,1)*Df(2,2))
z = z-delta_z
iter = iter+1
delta_zNrm=SQRT(delta_z(1)**2+delta_z(2)**2)
IF ((delta_zNrm .GE. tol) .AND. (iter .LT. maxIter)) GOTO 10
C
C   Issue wanring if Newton-Raphson scheme did not converge
IF (iter .GE. maxIter) THEN
  *      WRITE(7,*) 'WARNING: LeadRubberX -The Newton-Raphson Scheme
  *                  for z did not converge after ', iter, ' iterations
  *                  and', delta_zNrm, 'Norm'

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CALL XIT
END IF

C
// get derivative of hysteretic evolution parameter
delta_z = z-zC;
IF (ABS(dub(2)) .GT. ZERO) THEN
dzdu(1,1) = delta_z(1)/dub(2)
dzdu(2,1) = delta_z(2)/dub(2)
ENDIF
IF (ABS(dub(3)) .GT. ZERO) THEN
dzdu(1,2) = delta_z(1)/dub(3)
dzdu(2,2) = delta_z(2)/dub(3)
ENDIF
set shear force
fb(2)=cd*vb(2)+qYield*z(1)+ke*ub(2)
fb(3)=cd*vb(3)+qYield*z(2)+ke*ub(3)
C
set tangent stiffness
Kb(2,2) = cd/DTIME+qYield*dzdu(1,1) + ke
Kb(2,3) = qYield*dzdu(1,2)
Kb(3,2) = qYield*dzdu(2,1)
Kb(3,3) = cd/DTIME+qYield*dzdu(2,2) + ke
C
ELSE
fb(2)=cd*vb(2)+qYield*z(1)+ke*ub(2)
fb(3)=cd*vb(3)+qYield*z(2)+ke*ub(3)
C
set tangent stiffness
Kb(2,2) = cd/DTIME+qYield*dzdu(1,1) + ke
Kb(2,3) = qYield*dzdu(1,2)
Kb(3,2) = qYield*dzdu(2,1)
Kb(3,3) = cd/DTIME+qYield*dzdu(2,2) + ke
ENDIF
ke=(G*Ar/Tr)*(1-(fb(1)/Fcrr)**2)
!PRINT*, 'fb(1)', fb(1), 'Fcrr', Fcrr
!PRINT*, Tgl
C
C
get moment and stiffness in torsion about x, rotation about y, z
Kb(4,4)=Kt
Kb(5,5)=Kr
Kb(6,6)=Kr
fb(4)=Kb(4,4)*ub(4)
fb(5)=Kb(5,5)*ub(5)
fb(6)=Kb(6,6)*ub(6)
C
global stiffness matrix
Kg=MATMUL(MATMUL(MATMUL(TglT,TlbT),Kb),Tlb),Tgl)
C
global force matrix
Fg=MATMUL(TglT,MATMUL(TlbT,fb))
SVARS(25)=umax
SVARS(26:27)=z
SVARS(28)=ke
SVARS(29)=TLead
END SUBROUTINE
END

```